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# Data Warehousing Architecture and Total Quality Management

Shruthi K Murthy<sup>1</sup>, Chethan S R<sup>2</sup>, Rishi Singh<sup>3</sup>, Yeshaswini G<sup>4</sup>

BE, Department of IEM, BIT, Bangalore, India<sup>1,2</sup>

BE, Mechanical, PES (South Campus), Bangalore, India<sup>3</sup>

BBA, MS Ramaiah College of Arts Science and Commerce, Bangalore, India<sup>4</sup>

**Abstract:** The computerization of our society has substantially enhanced our capabilities for both generating and collecting data from diverse sources. A tremendous amount of data has flooded almost every aspect of our lives. There is a need in transforming the vast amount of data into useful information and knowledge. This has led to the generation of promising and flourishing frontier in computer science called data mining. Data mining is the automated or convenient extraction of patterns representing knowledge implicitly stored or captured in large databases, data warehouses, the web, other massive information repositories or data streams. Data mining can be applied to any kind of data as long as the data is meaningful for a target application. In this paper, we discuss in detail data warehouse and data warehouse data, which is almost basic form of data for data mining applications. We also present to you a typical framework of a data warehouse and data pre-processing techniques. We also discuss about OLAP (Online Analytical Processing) Data Marts which is a subset of an organizational data store, usually oriented to a specific purpose or major data subject, which may be distributed to support business needs.

**Keywords:** computerization, data mining, databases, data warehouses, data pre-processing techniques, OLAP (Online Analytical Processing) Data Marts, Total Quality Management.

# I. INTRODUCTION

Database and information technology have evolved comprehensively from primitive file processing systems. Advanced database systems, data warehousing and data mining [1] for advanced data analysis and web-based databases [2] incorporate new and powerful data models. The steady and dazzling process of computer hardware technology and powerful processing, affordable data collection equipment and storage media has catalyzed data mining and analytics. One of the emerging data repository architecture is the data warehouse. This is a repository of multiple heterogeneous data sources organized under a unified schema at a single site to facilitate management decision making. Figure 1 shows the typical framework of a data warehouse. Suppose Konigtronics Private Limited is a successful international company with many branches around the world and each branch has its own set of databases. The relevant data is spread over several databases physically located at numerous sites. To provide an analysis, consider company sales of a particular quarter of a financial year. It would be a difficult task to analyze the financial data spread over different databases. Having a data warehouse would dilute the problem statement. A data warehouse is a repository of information collected from multiple sources (branches) and unified in a single site as shown in the figure 1. Suppose Konigtronics Private Limited has branches in several places like Bangalore, New York, London and Spain, all the data from these sources should be pre-processed before unifying it into the data warehouse. Following are the data processing techniques:

- Data cleaning
- Data integration
- Data reduction
- Data transformation
- Load and refresh

Data cleaning can be applied to remove noise and correct inconsistencies in data. Integration merges data from multiple sources into a coherent data store such as a data warehouse. Data reduction can reduce data size by aggregating, eliminating redundancies or clustering. Data transformations are a normalization process to scale the data to fall between 0.0 and 1.0. Specific query and analysis tools are used in mining data from data warehouse and projected to clients. OLAP is an acronym for Online Analytical Processing. OLAP is used to perform multidimensional analysis of business data and provides capability for complex calculation, trend analysis and sophisticated data modeling. It is the foundation for many kinds of business applications for business performance management and marketing. Planning, Budgeting, forecasting, financial reporting, analysis, simulation models, knowledge discovery and data warehouse reporting.

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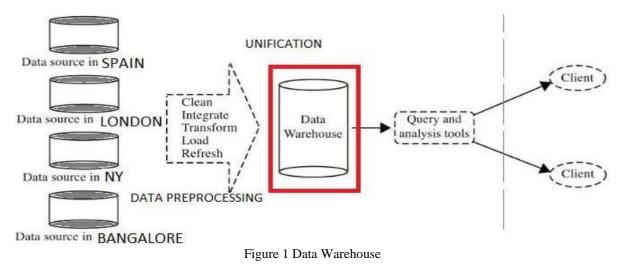
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### II. DATA WAREHOUSE

Data warehouses generalize and consolidate data in multi-dimensional spaces. The construction of data warehouses involves data cleaning [3], data integration [4] and data transformation [5] and the data can be viewed as an important step for data mining. Data warehouse provides architectures and tools for business executives to systematically organize, understand and use their data to make strategic decisions. The information gathered in a warehouse can be used in any of the following domains:

- Tuning production strategies
- Customer analysis/customer behavior
- Operations analysis



A. Process flow in data warehouse

There are four major processes that contribute to a data warehouse:

- Extract and load the data
- Cleaning and transforming the data
- Backup and archive the data
- Managing queries and directing them to the appropriate sources

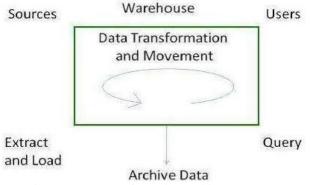


Figure 2 Data transformation and its movement

Figure 2 shows data transformation and its movement. Data extraction takes data from the source systems. Data load takes the extracted data and stores it into the data warehouse. Once the data is extracted and loaded into the temporary data store, it is time to clean and transform the data. Real world data tends to be incomplete, noisy and inconsistent. Data cleaning routines attempt to fill in missing values, smooth out noise while identifying outlines, and correct inconsistencies in the data. Transforming involves converting the source data into a structure.

In order to recover the data in the event of data loss, software failure or hardware failure, it is necessary to keep regular backups. Archiving involves removing the old data from the system in a format that allows it to be quickly restored whenever required. Query and analysis tools are used in query management process.

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This process performs the following functions:

- Manages the queries
- Helps speed up the execution time of the queries
- Directs the queries to the most effective system sources.
- Ensures that all system sources are used in the most effective way
- Monitors actual query profile

B. Data Warehousing Architecture

- Data warehouses have three-tier architecture:
  - Bottom tier
  - Middle tier
  - Top tier

Figure 3 shows the three tier architecture of a data warehouse.

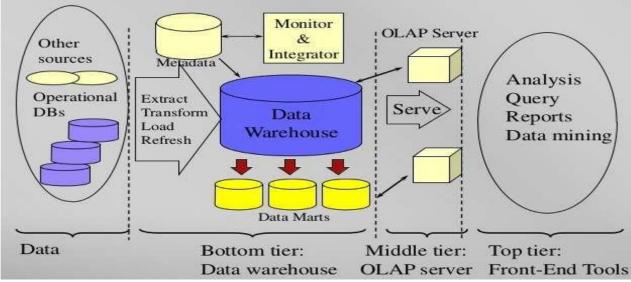


Figure 3 Three tier architecture of a data warehouse

The bottom tier of the architecture consists of the data warehouse server. It is also called the data staging area. It is often the most complex part in the architecture and involves:

- Extraction
- Transformation
- Loading
- Indexing

The middle tier consists of the OLAP server which can be implemented as:

- ROLAP Relational OLAP maps the operations on multidimensional data to standard relational operations [6]
- MOLAP Multidimensional OLAP directly implements the multidimensional data and operations. [7]

The middle tier is also called the data presentation area.

The top tier consists of the data access tools. This layer holds:

- Query tools
- Reporting tools
- Analysis tools
- Data Mining tools

#### C. Data Marts

A data mart is a scaled down version of a data warehouse that focuses on a particular subject area. It is a subset of an organizational data store, usually oriented to a specific purpose or major data subject. Data marts are analytical data stores designed to focus on specific business functions for a specific community within an organization.

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The reasons for creating a data mart are:

- Easy access to frequently required data
- Improves the end user response time
- To focus on a particular subject area.
- Ease of creation.
- Lower cost than implementing a full data warehouse.

Figure 4 shows data warehouse and its data marts.

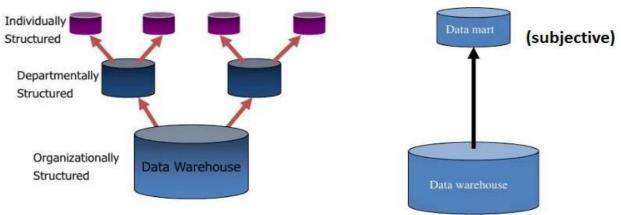


Figure 4 Data warehouse and its data marts

# III. APPLICATIONS OF DATA MINING

Data mining, the extraction of hidden predictive information from large databases, is a powerful technology with great potential to help companies focus on the most important information from data warehouses. Data mining tools predict future trends and behaviors, allowing businesses to make proactive, knowledge-driven decisions (KDD). It is a prospective approach rather than the traditional retrospective approach followed by statisticians and other data scientists. Table 1 shows the common real time applications of data mining.

APPLICATION	DESCRIPTION						
Market segmentation	Identifies common characteristics of customers who buy the same products from the same						
	company						
Customer churn	Predicts which customers are likely to leave your company and go to a competitor						
Fraud detection	Identifies which transactions are most likely to be fraudulent						
Direct marketing	Identifies which prospects should be included in a mailing list to obtain highest response rate						
Market based analysis	Identifies which products or services are commonly purchased together						
Trend analysis	Reveals the difference between a typical customer this month versus last month						
Science	Stimulates nuclear explosions; visualizes quantum physics						
Entertainment	Models customer flow in theme parks; analyses safety of park rides						
Insurance and health	Predicts which customers will buy new policies; identifies behavior patterns that increase						
care	insurance risk; spots fraudulent claims						
Manufacturing	Optimizes product design, balancing manufacturability and safety; improvises						
	shop floor scheduling and machine optimization						
Medicine	Ranks successful therapies for different illnesses; predicts drug efficacy; discovers new drugs						
	and treatments						
Oil and gas	Analyses seismic data for signs of underground deposits; prioritizes drilling locations;						
	simulates underground flows to improve recovery						
Retailing	Discerns buying-behavior patterns; predicts how customers will react to a marketing						
	campaign						

# Table 1 Common real time applications of data mining

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#### IV. DATA CUBE

Konigtronics Pvt. Ltd would like to keep the sales record with the help of sales data warehouse with respect to time, item, branch and location. Table 2 represents the 2-D view of the sales data of Konigtronics Pvt. Ltd with respect to time, item and a single business location.

Location: Bangalore

Table 2 2-D View of sales data of Konigtronics with respect to time, item and a single location

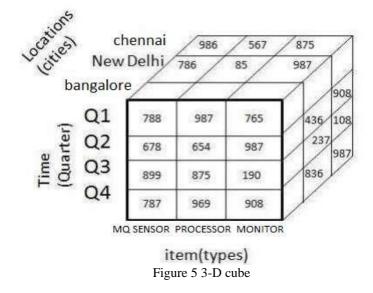
Time (quarter)	Quarter						
	MQ Sensors	Processors	Monitors				
Q1	788	987	765				
Q2	678	654	987				
Q3	899	875	190				
Q4	787	969	908				

In this 2-D table, we have records with respect to time and item only. Now let us add one more dimension – location. Say Bangalore, New Delhi and Chennai as shown in table 3.

Table 3 View of sales data of Konigtronics with respect to time, item and three locatio	ons
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	Location: Bangalore		Location: New Delhi			Location: Chennai			
Time	Item			Item			Item		
	MQ Sensor	Processor	Monitor	MQ Sensor	Processor	Monitor	MQ	Processor	Monitor
							Sensor		
Q1	788	987	765	786	85	987	986	567	875
Q2	678	654	987	659	786	436	980	876	908
Q3	899	875	190	983	909	237	987	100	1089
Q4	787	969	908	537	567	836	837	926	987

The above table can be represented as a 3-D cube as shown in figure 5.



#### V. TOTAL QUALITY MANAGEMENT

Competition in industrial markets has forced a number of industries to opt for new production strategies to improve their quality. Enterprise must employ computer aided techniques in a total quality management system for administration, inspection, control, etc. For example, in the printed circuit board (PCB) industry, the quality management system (QMS) uses a data warehouse to acquire, store, and process quality control data for analysis, quality control, and policymaking. The process is implemented by scanning the bar code on the PCB after each working procedure, such as installation, welding, inspection, etc., and the PCB quality control information enters the DB system of the application environment. Information describing components, customers, and standards is also stored in the DB system. Operational Data Store

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(ODS) uses data extracted from the application environment through the record system for operational information processing and day-to-day policy making in the enterprise, such as analysis of the welding temperature and the employee appraisal. The ODS data is summarized, derived, and labeled with a time label, then enters into the data warehouse, where long-term analytical processing is carried out, such as evaluation of suppliers and analysis of the effectiveness of new techniques. Figure 6 shows the block diagram of Total Quality Management system in Data Warehousing.

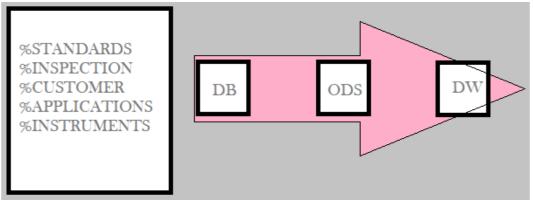


Figure 6 shows the block diagram of Total Quality Management system in Data Warehousing.

# VI. CONCLUSION

A data warehouse help business to organize, analyze and use their data for decision making. A data warehouse serves as a sole part of a plan-execute-assess "closed-loop" feedback system for the enterprise management. A data warehouse is constructed by integrating data from heterogeneous sources. This integration enhances the effective analysis of data. Also the data in data warehouse is non-volatile, meaning the previous data is not erased when new data is added to it. A data warehouse is kept separate from the operational database and therefore frequent changes in the database are not reflected in the data warehouse. The development of the data warehouse is the outcome of the transition of operational information processing to analytical information processing. At present, the database management system still manages the data in the data warehouse. There are some challenges that still need to be confronted: Firstly, how to organize and run such a vast amount of data; Secondly, how to effectively and efficiently analyze the data; finally how to provide a convenient interface for the end user. The data warehouse is a comprehensive unit with many processes, and a high performance tool is necessary to fully utilize its capabilities. In recent years, the OLAP technique based on a multidimensional database has developed, giving impetus to extensive application of data warehouse.

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